

Versa-Cut 60 Plasma Cutter – Air Pressure & Amperage Settings*

Metal Thickness	1/64"	1/32"	3/64"	1/16"	5/64"	3/32"	7/64"	1/8"	9/64"	5/32"	11/64"	3/16"	13/64"	7/32"
AMPS	20	20	20	20	20	20	20	20	20	20	20	20	30	30
PSI	30	30	30	30	30	30	30	30	30	30	30	30	40	40

Metal Thickness	15/64"	1/4"	17/64"	9/32"	19/64"	5/16"	21/64"	11/32"	23/64"	3/8"	25/64"	13/32"	27/64"	7/16"
AMPS	30	30	30	30	30	40	40	40	40	40	50	50	50	50
PSI	40	40	40	40	40	40	40	40	40	40	40	40	40	40

Metal Thickness	29/64"	15/32"	31/64"	1/2"	33/64"	17/32"	35/64"	9/16"	37/64"	19/32"	39/64"	5/8"	41/64"	21/32"
AMPS	50	50	50	50	50	50	50	50	50	50	50	50	50	50
PSI	40	40	40	50	50	50	50	50	50	50	50	50	60	60

Metal Thickness	43/64"	11/16"	45/64"	23/32"	47/64"	3/4"	49/64"	25/32"	51/64"	13/16"	53/64"	27/32"	55/64"	7/8"
AMPS	50	50	50	50	50	50	60	60	60	60	60	60	60	60
PSI	60	60	60	60	60	60	60	60	60	60	60	60	60	60

*These settings are guidelines and may need to be adjusted, based on your techniques.